LiquidFiller X & XT - Quick Manual ver 2.5 B
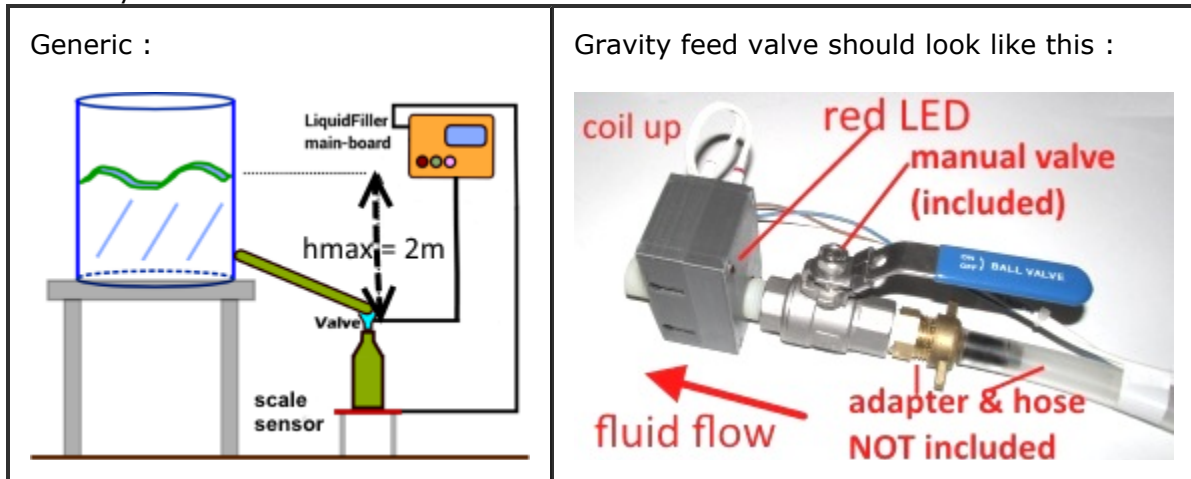
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1. Assembly of the machine :

Generic :	Gravity feed valve should look like this :
coil up, LiquidFiller main-board, hmax = 2m, Valve, scale sensor	red LED, manual valve (included), BALL VALVE, fluid flow, adapter & hose NOT included

2. **Do not over-press the scale beyond its current maximum rate. You risk to permanently damage the device.**
3. **Before start filling make sure from the weight mode that the scale unloaded is at 0gr, if not, unload the scale, switch off the machine and re-power it again.**
4. **By pressing the [red/orange] START button the valve opens/stops (manual mode)**.
5. **While LiquidFiller is filling containers the red LED is ON.**
   When the red LED is OFF (in the LCD screen should appear the letter F(inish)) then the filling is done.
   The valve during the filling process might close and reopen so ignore the on/off sound of the valve.
6. After **50 containers** the machine will ask you to unload the scale and press the SET button in order to self-calibrate the machine.
   This prevents any weight inaccuracies caused by thermal drift.
7. LiquidFiller can be used as a scale for **100 sec** after that period of time you have to unload the scale and press the SET button.
8. Make sure you **back up your LiquidUSB key.** More instructions at the manual.
9. A data logger and pilot program called "LiquidFiller Data Logger" is stored at the LiquidUSB key. Works under Windows and Linux.
10. LiquidUSB is also bootable and contains a Xubuntu Live Permanent distro with "LiquidFiller Data Logger" pre-installed.
11. [In XT models only] : Do not operate the tablet on battery use always the power adapter of the tablet.
12. [In XT models only] : The Android data logger application is bundled into a dedicated tablet, it is not located in LiquidUSB.
13. **Please read the full manual before using LiquidFiller** which can be found at :
    the root folder of LiquidUSB (LiquidFiller X and XT - Official Documentation.pdf) or at :
    www.trustfm.net/hardware/LiquidFiller.php?page=Documentation [latest version]

Thank you for your attention !